



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4025-3
Job Sheet 174823



Part No: D4025-3

Job Qty: 20 ea

Part Name: Gasket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/18

Job Tracking No:

Due Date: 4/18/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: D4025 REV.B IPP rev A 10.02.02 new issue Prelim EC verified by:DD IPP Rev:B 10.05.17 as per ECN10-562 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs		4/18/18	0.00	0.00	Purchasing		At 1804/13
110	Packaging	20 pcs		4/18/18	0.00	0.00	Packaging2		APR 13 2018
120	QC	20 pcs		4/18/18	0.00	0.00	QC6		11 APR 13 2018
130	Packaging	20 pcs		4/18/18	0.00	0.00	Packaging3-2		APR 17 2018
140	QC21-SA	20 Ea		4/18/18	0.00	0.00	QC21		APR 17 2018

Part Op Descriptions: 100 - Issue P/O: 39389 Purchase part as per Dwg D4025 Part #: 226-053 Possible Supplier: Forsters Intruments

MAR 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
226-053	Gasket	20 Ea (1 ea)	100-Purchasing	50609

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	226-053	20	0	0

Part Specifications

Specifications could not be found.

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Gasket

PART NO: D4025-3

Serial No/Batch: S060987

Revision:

Operation: Packaging

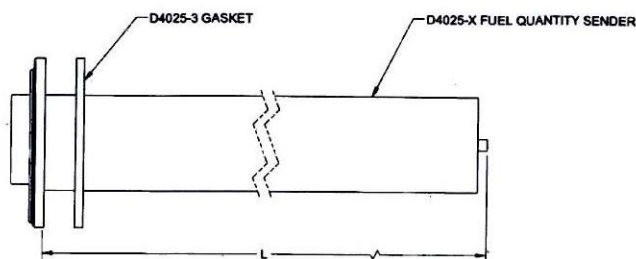
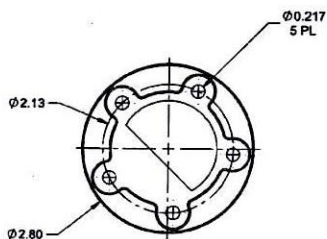
Change No:

Mfg Date: 04/13/18

Job No: 174823

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4025-1	VDO-M47-JCA
D4025-3	N/A
D4025-5	N/A

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	LENGTH "L"	LOWER RESISTANCE LIMIT	UPPER RESISTANCE LIMIT	MATERIAL
D4025-1	FUEL QUANTITY SENDER	VDO SIEMENS	224-011-000-650	FORSTER INSTRUMENTS	224-265	25.59	82.2 ± 2.5 OHMS	2.5 ± 1.5 OHMS	N/A
D4025-3	GASKET	VDO SIEMENS	N/A	FORSTER INSTRUMENTS	226-053	N/A	N/A	N/A	RUBBER
D4025-5	FUEL QUANTITY SENDER	VDO SIEMENS	224-011-000-800	FORSTER INSTRUMENTS	224-260	23.62	85.3 ± 2.5 OHMS	2.5 ± 1.5 OHMS	N/A

RELEASED
2011-11-16

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4025-X" AND B/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: D4025-1 - 0.39 lbs
D4025-3 - 0.01 lbs
D4025-5 - 0.37 lbs
 - 8) RECEIVING INSPECTION REQUIREMENTS:
 - a) REMOVE TRANSPORT PIN AND INSPECT FOR VISUAL DAMAGE
 - b) OVERALL CYLINDER LENGTH - SEE TABLE
 - c) HOLD IN VERTICAL POSITION AND MEASURE RESISTANCE READING FOR LOWER LIMIT
 - d) ROTATE 180° AND MEASURE RESISTANCE FOR UPPER LIMIT

B	ADDED -3, ADDED SUPPLIER PART NO.	11.10.04
A	NEW ISSUE	10.02.05
REV.	DESCRIPTION	BY DATE
DESIGN		
DRAWN		
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	11.10.04	

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B
DRAWING NO. D4025	SHEET 1 OF 1	
TITLE FUEL SENDER	SCALE NTS	

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039389**

Supplier: FOR002-VC
Forster Instruments
7141 Edwards Blvd
Mississauga
ON
L5S 1Z2 Canada
Phone: 905 795 0555
Fax: 905 795 0570

PO No: PO039389

PO Date: 3/22/18

Due Date: 4/18/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
MAR 22 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	226-053			Gasket receive ea	Firmed	4/18/18	20 Ea 16	0 Ea 16x	.20 Ea	\$6.39/Ea A18604/13	\$127.80
Line Item Note AS PER DWG D4025 REV. B JOB NO. 174823											
										Grand Total:	\$127.80

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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DAS
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FORSTER INSTRUMENTS INC.

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Automotive and Industrial Instruments, Controls and Equipment

A/C 13.67

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DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

TERMS AND CONDITIONS

- net 30 days from date of invoice unless otherwise stated.
- pay from invoice, statements upon request only.
- all claims for shortage must be made within ten days after receipt of goods.
- all claims for damage must be made with the carrier.
- all goods F.O.B. our Mississauga warehouse.
- orders subject to a minimum invoice value of \$50.00.
- goods cannot be returned without our Return Authorization Number.
- returned goods must be freight prepaid.
- any warranty expressed or implied is that of the manufacturer as stated in their literature.
- title of goods does not pass until goods are paid for in full.
- E. & O. E.

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DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

TOMER	CUST. ORDER NO.	G.S.T. NUMBER	PROV. TAX NO.	S/M TYPE	PACKED BY
ARAER	PO039389	R101272607		SLOA	

ER DATE	DATE SHIPPED	OUR SALES ORDER NO.	SHIPPING REF. NO.	SHIP VIA
22.03.18		S83540	01	FED EX

NO.	QUAN.	SHIP.	B/O	PART NUMBER	DESCRIPTION	CODE
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FED EX ACCT# 15179324-0

FUEL SENDER # 224-260-SP &
224-265-SP NEED
TO BE CERTIFIED FOR ACCURACY
PER
CUSTOMER DRAWING.
PARTS NEED TO BE TESTED FOR
OHMS.

FUEL SENDERS AS PER CUSTOMER
SPECS.

SHIP DATE: APR. 11-2018
CUSTOMER REQUIRES: APR. 18-2018

2	16	16 ✓	0	226-053	GASKET, FUEL SENDER, 54MM	RACK
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1 BOX 16 PCS



102.24